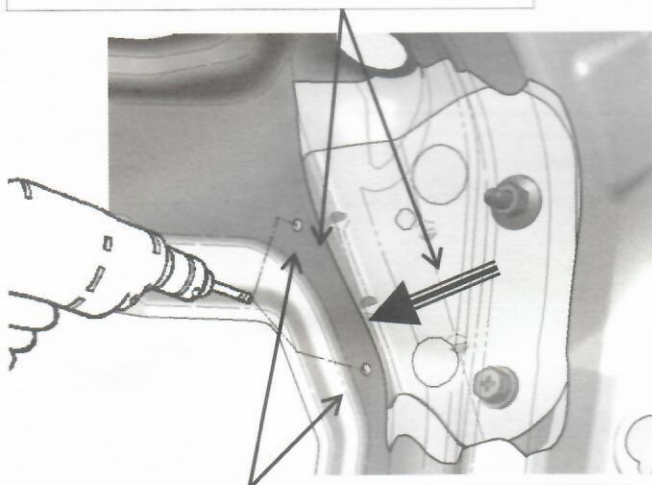


- 6) Stuff fresh tack rags between the Inner & Outer Trunk Lid Panels, below the bracket.
- 7) First drill 3mm pilot holes, in Trunk Lid Inner Panel as guides, then drill 4.9mm rivet holes through both the Inner Panel & Bracket.

Caution

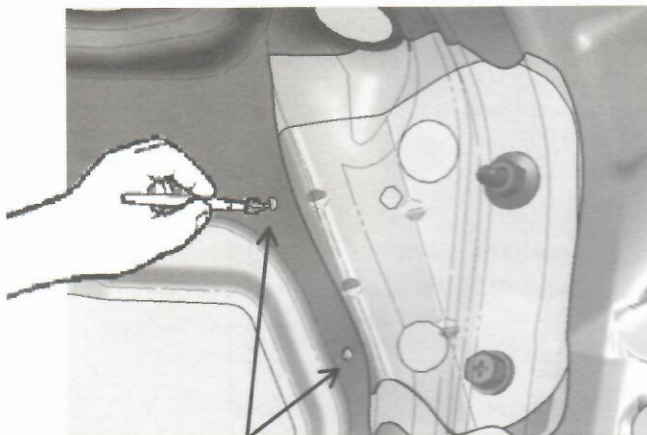
- Before drilling the holes for rivets, ensure that the Brackets are pushed up hard against the Trunk lid Inner Panel.
- If not, loosen fixings and adjust Bracket and re-tighten Bolts & Nuts as in Step 5

Ensure Brackets are hard up against panel before drilling holes



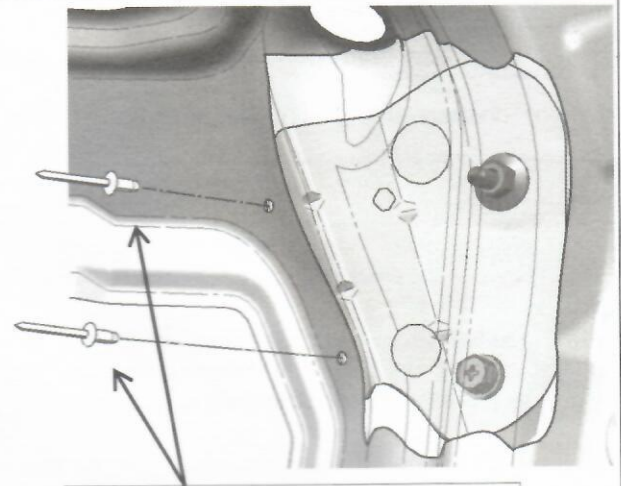
First drill 3mm Dia pilot holes and then drill 4.9 mm Dia holes through both the Trunk Lid Inner and Brackets at the same time

- 8) De-burr all the drilled holes with a file and coat with touch-up paint to prevent corrosion. Allow to dry.



De-burr and apply touch-up paint to all holes

- 9) Insert and using a rivet gun, fix the supplied 4.8mm pop rivets to firmly secure the Bracket to the inside of the Trunk Lid Inner Panel as shown.



Insert & fix the 4.8 mm Dia Rivets

- 10) Remove all tack rags and drop sheets. Vacuum out all drill chips and metal shavings from the cargo area and in between both Trunk Lid Panels to prevent any corrosion.
- 11) Remove the grommets from the lower corners of the Trunklid Inner. Apply a small amount of Cavity Wax into each corner of the Trunklid cavity. Follow instructions on the aerosol can. Allow the wax to dry with the Trunklid in the open position, removing any visible excess.

Check ☐

