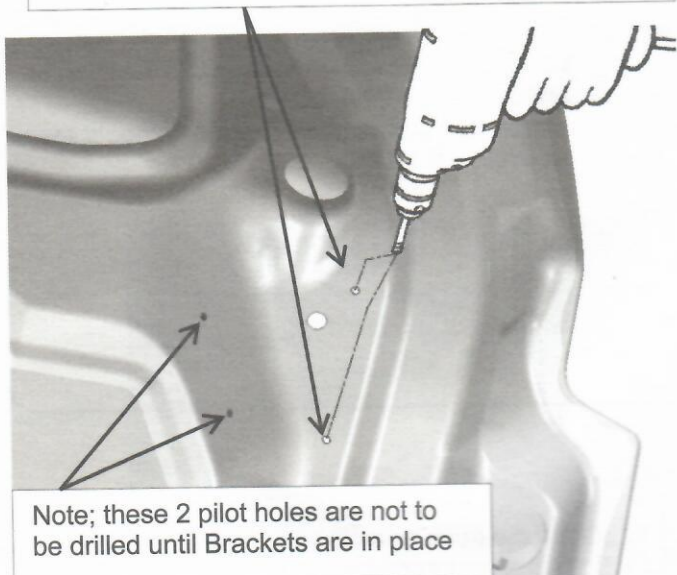


Drill 3mm Dia pilot holes, only in these 2 places each side of T/Lid Inner



Note; these 2 pilot holes are not to be drilled until Brackets are in place

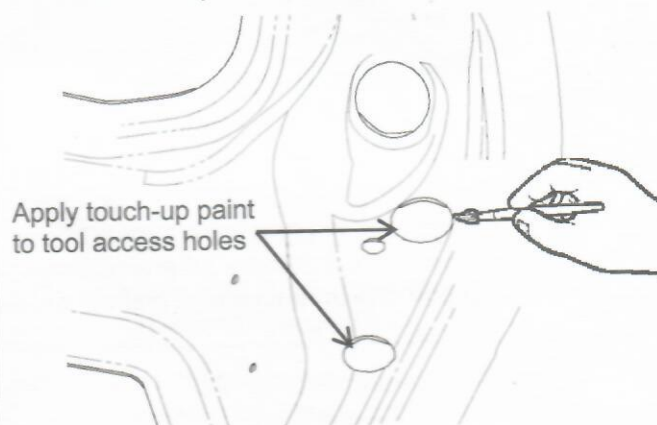


### Caution

- Drill holes to indicated diameters.
- Before drilling, ensure that the trunk lid is in the fully open position.

- 6) Remove both templates, then drill 3 mm dia. pilot holes at the 2 outside marked locations on both sides only, as shown above.  
Note: the rivet pilot holes are not drilled until the Brackets are in place.
- 7) Using the 19mm Dia hole saw, enlarge the top tooling clearance holes as shown
- 8) Then with a 16mm hole saw, enlarge the bottom tooling hole as shown below.

- 9) De-burr all the drilled holes with a file and coat with touch-up paint to prevent corrosion. Allow to dry.



- 10) Remove the tack rags from between the Inner and Outer Trunk Lid Panels, and any metal shavings or drill chips.



### Caution

- Remove all drill chips and metal shavings from between the trunk inner & outer panels, to prevent corrosion.

Check ☐

