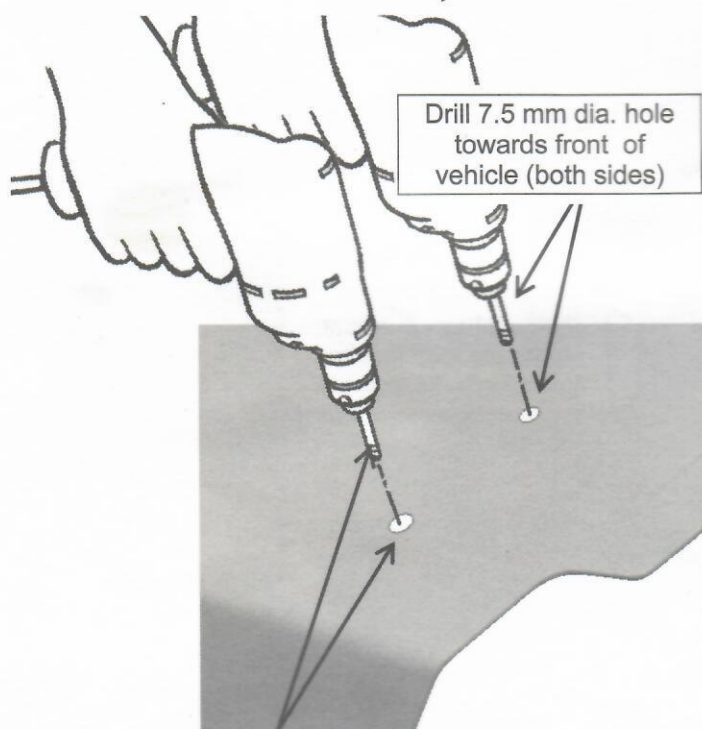
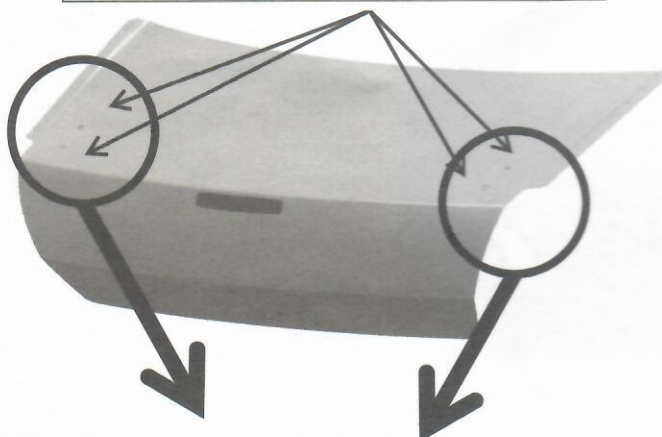


First drill 3mm dia pilot holes in the 2 marked locations each side



Drill 9 mm dia. hole towards rear of vehicle (both sides)

## Note

Double-check the position of the templates before proceeding.

## Caution

When using a centre punch for marking the drilling position, take care that the surrounding body panel is not dented.

- 6) Using a centre punch, mark the centre of all 4 hole locations through the templates.
- 7) Remove both templates, then drill 3 mm dia. pilot holes at all 2 marked locations each side.
- 8) Drill the front 2 mounting holes to 7.5 mm dia. (for Bolt attachment of Spoiler)
- 9) Drill the rear 2 mounting holes to 9 mm dia. (for Spoiler Stud attachment)

## Caution

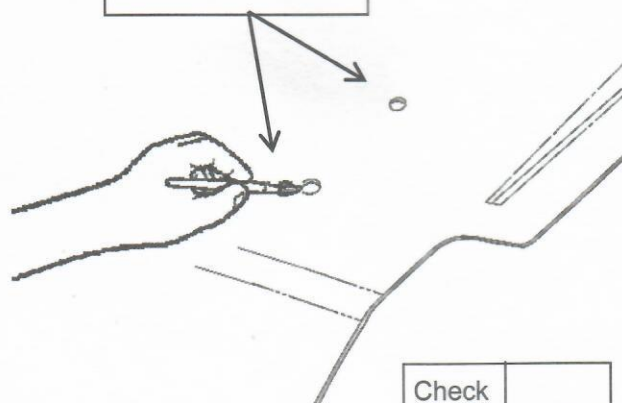
- Drill holes to indicated diameters.
- Before drilling, close the trunk lid firmly.
- Remove all drill chips to prevent corrosion.
- Ensure all drilling burrs are removed from inside surface of Trunk Lid Outer

- 10) Remove rags & swarf. De-burr all the drilled holes with a file and coat with touch-up paint to prevent corrosion. Allow to dry.

## Note

It is **very important** that all drilling burrs & chips are removed from the inside of the Trunk Lid Inner Panel surface, so that when Spoiler Brackets are fitted, they sit firmly against the Panel.

Apply touch-up paint to all holes



Check

## C. MODIFYING THE TRUNK LID INNER